VCM 200 Series Cutting Machine

Package Description #1:
- Cutting Machine
- MT 210A Torch & Torch Rack
- Hoses & Fittings (For 2 hose operation)
- 32 Pitch pinion torch holder
- 3 Hose manifold block

Package Description #2:
- Cutting Machine
- Hoses & Fittings (For 2 hose operation)
- 32 Pitch pinion torch holder
- 3 Hose manifold block

VCM200 SERIES ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Model</th>
<th>Part No.</th>
<th>Speed Range/Minute</th>
<th>Pkg. Includes</th>
</tr>
</thead>
<tbody>
<tr>
<td>VCM 200</td>
<td>0200-0220</td>
<td>1”/25.2mm to 60”/1.52mm</td>
<td>See Package Description #1</td>
</tr>
<tr>
<td>VCM 200HS</td>
<td>0200-0224</td>
<td>(High Speed) 5”/13cm to 120”/305cm</td>
<td>See Package Description #1</td>
</tr>
<tr>
<td>VCM 200HT*</td>
<td>0200-0240</td>
<td>1”/25.2mm to 60”/1.52mm</td>
<td>See Package Description #1</td>
</tr>
<tr>
<td>VCM 201</td>
<td>0200-0221</td>
<td>1”/25.2mm to 60”/1.52mm</td>
<td>See Package Description #2</td>
</tr>
<tr>
<td>VCM 201HS</td>
<td>0200-0225</td>
<td>(High Speed) 5”/13cm to 120”/305cm</td>
<td>See Package Description #2</td>
</tr>
<tr>
<td>VCM 201HT*</td>
<td>0200-0241</td>
<td>1”/25.2mm to 60”/1.52mm</td>
<td>See Package Description #2</td>
</tr>
</tbody>
</table>

* Models VCM-200HT, VCM-201HT, Include Heat Shield

Export Models available with 220AC to 110 AC step down transformer. Standard Machine 110AC (Call Victor® for details).

ACCESSORY ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0212-0018</td>
<td>12 foot track section for line cutting</td>
</tr>
<tr>
<td>0212-0019</td>
<td>9 foot track section for line cutting</td>
</tr>
<tr>
<td>0212-0005</td>
<td>6 foot track section for line cutting</td>
</tr>
<tr>
<td>0252-0040</td>
<td>Radius rod for circle cutting</td>
</tr>
<tr>
<td>0253-0042</td>
<td>100 inch radius rod for circle cutting</td>
</tr>
<tr>
<td>0252-0136</td>
<td>Dual torch mount assembly</td>
</tr>
<tr>
<td>0252-0103</td>
<td>Heat Shield</td>
</tr>
</tbody>
</table>

For Machine Torches: see pages 79-81.

VCM 200 Portable Cutting Machine

The versatile VCM-200 is a precision, tractor-type machine that can be used on its own track for straight line cutting and a variety of welding operations. Off track and with a radius rod assembly, the VCM 200 can be used for circle cutting.

VCM 200 Features
- Large thumb screws for hand tight adjustments.
- Dual drive controls & direct speed readout.
- Cone disc drive.
- Constant speed AC induction motor located on the side opposite the torch for cooler, more efficient operation.
- Counter-balanced design allows torch racking distance up to 18” from the machine.
- Speed constant over wide range of temperatures.
- Torch holder designed for 1-3/8”/35mm barrel diameter torches.

Specifications

Straight Line / Circle
- Length increments of 72”/1.83m (Track length)
- Circle diameters 4”/100mm to 96”/2.44m

Speed Range
- 1”/25.2mm to 60”/1.52m/Minute

Dimensions
- Length - 14.25”/359mm
- Width - 11”/277mm (Machine Only)
- Height - 11.5”/289mm (Top of torch holder)
- Height - 5.5”/138mm (Top of machine)

Weight
- Machine - 47.0 lbs./21kg

VCM 200 HS (High Speed)

Has all the convenience and portability features of the standard VCM-200 machine, plus a speed range of 5”/13cm to 120”/305cm / Minute. The VCM-200HS has a flat mounting deck.

VCM 200 HT (High Temperature)

Same convenience, portability features and speed of the VCM-200 (Max. temp.300° F), plus the addition of a heat shield.