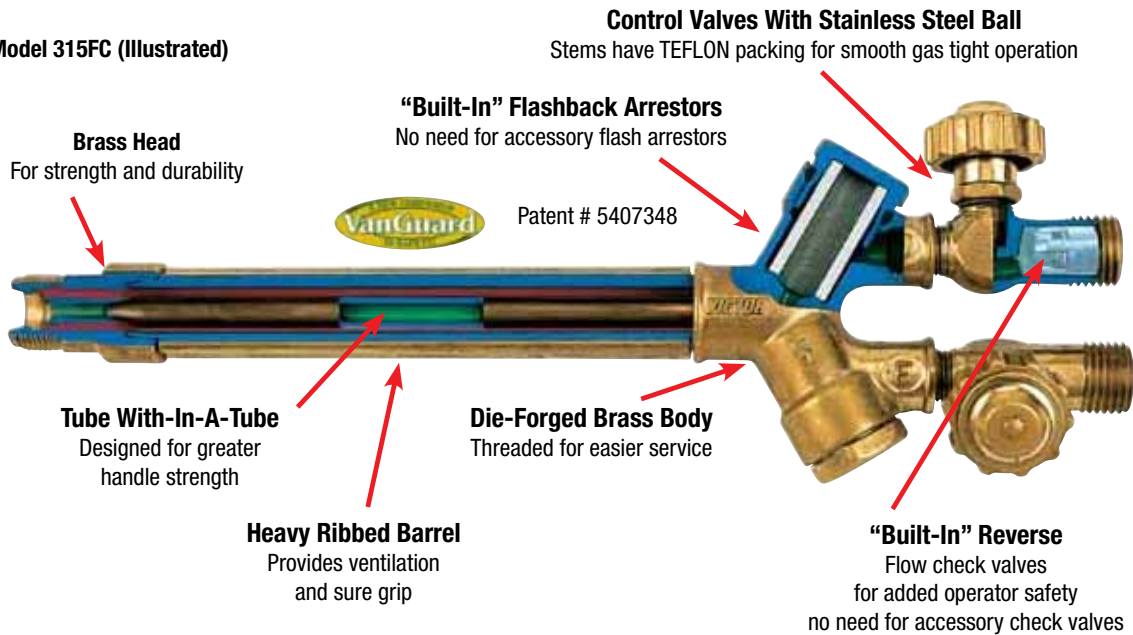


## Model 315FC (Illustrated)



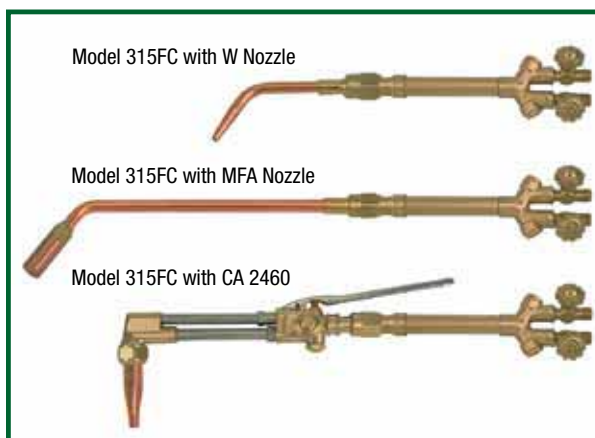
## Rugged, Efficient Design - Threaded Assembly for Ease of Service

### Victor torch handles give you twice the value.

Each torch handle is designed and built to withstand rugged job site conditions. In case of damage, Victor's threaded assembly design lets you replace parts quickly and economically.

### Performance proven Tube-Within-A-Tube design.

Victor torch handles include one oxygen tube within a massive, heavy ribbed handle which also serves as the gas tube. The result is greater strength and durability plus a reduction in overall size and weight for ease of operation.

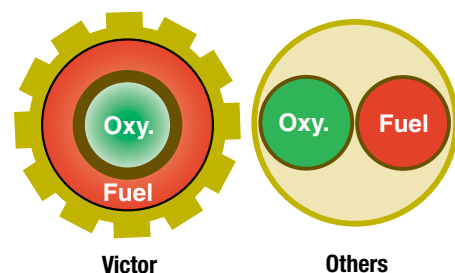


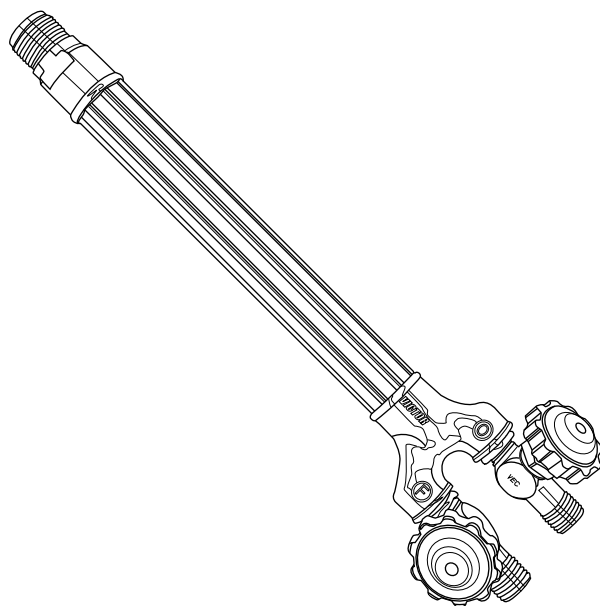
### Compact balanced attachments:

For welding, cutting or heating. Each torch handle is designed for optimal balance and feel with its own nozzles and attachments. With proper balance of length and weight, operator fatigue is minimized.

### Victor Tube-Within-A-Tube Design

Victor torch handles have greater wall thickness than other designs.





## HD 310C Torch Handle

Built tough to withstand rugged job site conditions. Threaded assembly permits economical repair if service is necessary. The HD 310C has "B" hose connections with built-in reverse flow check valves for added safety.

Equipment for the HD 310C is not shown: The HD 310C is compatible with high capacity heating nozzles and all Victor 300 Series equipment.

### WELDING & CUTTING EQUIPMENT:

- MFA & MFN heating nozzles
- Type 55 high capacity heating nozzles
- CA 2460 cutting attachment
- W Series welding nozzles

### WARNING:

- Use flashback arrestors.
- Although built to Victor's quality and safety standards, due to the cutting capacity and/or design of each torch, flashback arrestors are not manufactured into these Victor heavy industry torches.
- To reduce the risk of personal injury, death and/or property damage, use sufficient capacity flashback arrestors with all Victor heavy industry torch products.
- Alternative fuel gas only refers to propane, natural gas, propylene gases. Acetylene, hydrogen and gasoline are not included as an alternative gas.

**FOR BEST PERFORMANCE, USE THE FOLLOWING  
RECOMMENDED EQUIPMENT:**

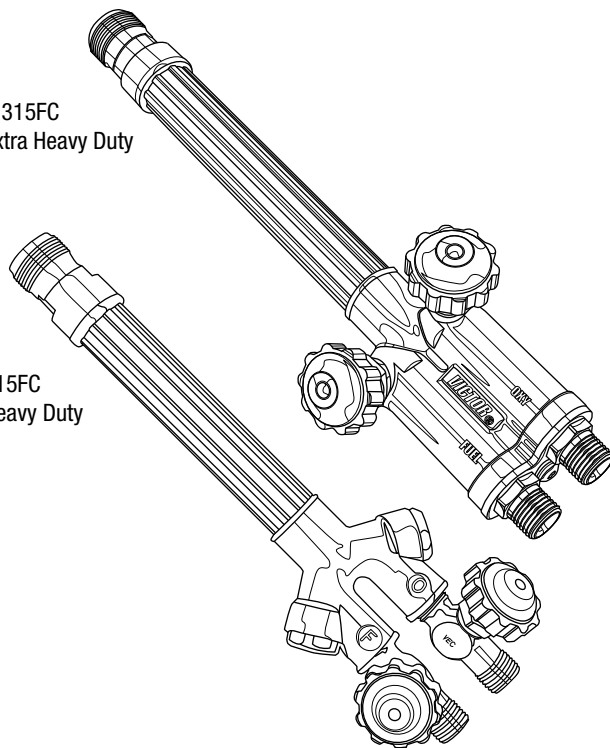
Flashback Arrestors:		
Oxygen - (Select one of the following)		
Part No.	Model No.	Type
0657-0010	*FB-O	Torch Mount
0657-0014	FB-OR	Regulator Mount
Fuel - (Select one of the following)		
Part No.	Model No.	Type
0657-0011	*FB-F	Torch Mount
0657-0015	FB-FR	Regulator Mount
*Torch mount models also protect the hose.		
Pair Packs		
Part No.	Model No.	Type
0657-0001	*FB-1	Oxy/Fuel Torch Mount
0657-0004	FBR-1	Oxy/Fuel Regulator Mount

Part No.	Model No.	Hose Connection	Gas	Weight	Length
0382-0015	HD 310C	"B" 9/16"-18 (CGA 022 & 023)	All	28 oz.	11" (279.4mm)

## Victor Professional • Extra Heavy Duty & Heavy Duty

H 315FC  
Extra Heavy Duty

315FC  
Heavy Duty



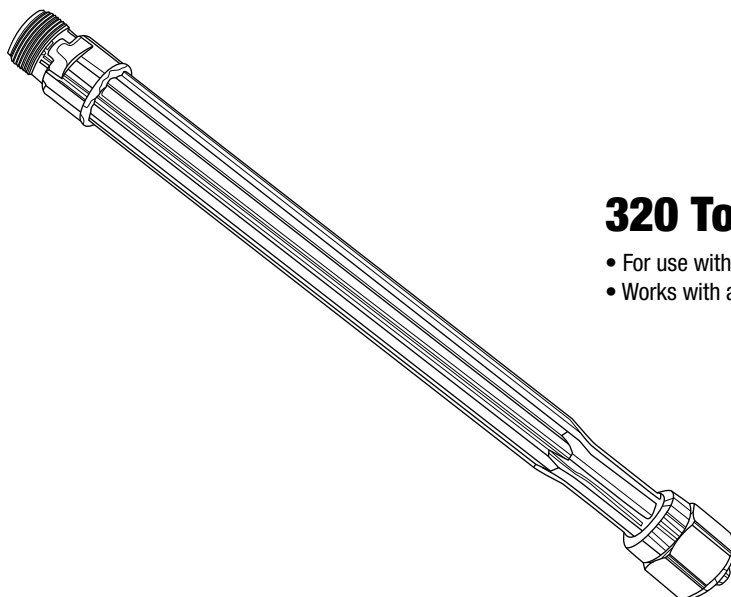
### H 315FC & 315 FC

Victor torch handles are available with VanGuard™ safety features:

- Built-in flashback arrestors - no need for accessory flash arrestors
- Built-in reverse flow check valves - no need for accessory check valves
- Works with all fuel gases. There are pressure restrictions for different gases

VanGuard torch handles are offered in extra heavy duty (H 315FC), heavy duty (315FC) and medium duty (100FC) models, and available in Victor's most popular outfit models. VanGuard torch handles also feature Victor traditional threaded assemblies for economical repair if service is necessary.

Part No.	Model No.	Description	Hose Connection	Gas	Weight	Length
0382-0316	H 315FC	High Flow Torch Handle	9/16"-18	All	20 oz.	9" (228.6mm)
0382-0034	315FC	"VanGuard" Heavy Duty	9/16"-18	All	18 oz.	9" (228.6mm)
0387-0008	315FC	"VanGuard" Heavy Duty (Clamshell)	9/16"-18	All	18 oz.	9" (228.6mm)



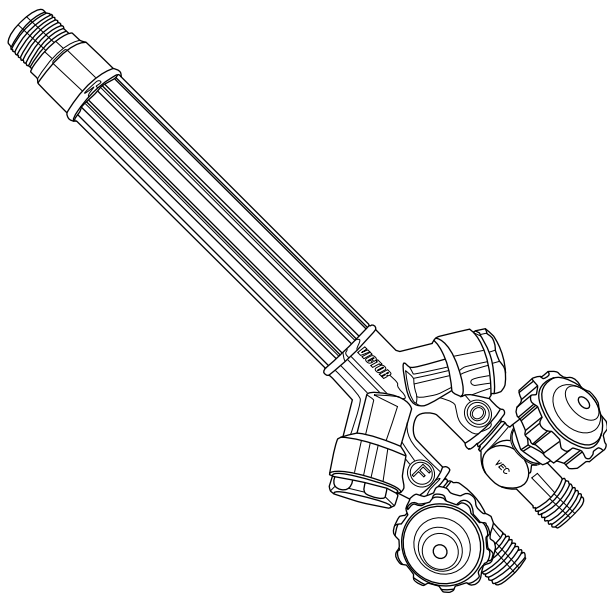
### 320 Torch Extension

- For use with 300 Series torch handles
- Works with all fuel gases

Part No.	Description	Hose Connection	Gas	Weight	Length
0382-0019	320 Torch	9/16"-18	All	16 oz.	12" (304.9mm)

#### 320 Torch Extension works with torch handles:

310C  
H 315FC  
315FC  
WH 370FC-V  
WH 370FC-FS



100 FC

Victor torch handles cover the full range of welding, cutting and heating needs. Performance matched cutting attachments are available for each torch handle series. VanGuard™ handles include built-in flashback arrestors and reverse flow check valves.

Victor torch handles are available with VanGuard safety features:

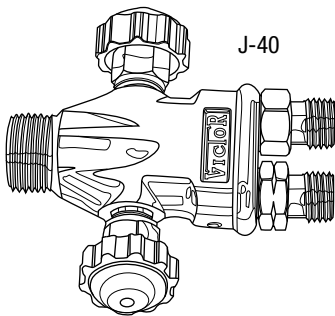
- Built-in flashback arrestors - no need for accessory flash arrestors
- Built-in reverse flow check valves - no need for accessory check valves
- Works with all fuel gases (pressure restrictions for different gases)

VanGuard torch handles are offered in extra heavy duty (H 315FC), heavy duty (315FC) and medium duty (100FC) models, and available in Victor's most popular outfit models. VanGuard torch handles also feature Victor traditional threaded assemblies for economical repair if service is necessary.

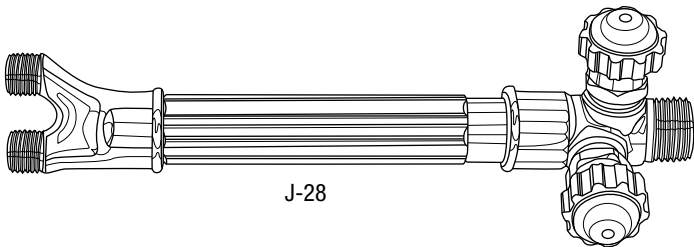
Part No.	Model No.	Description	Hose Connection	Gas	Weight	Length
0382-0032	100FC	"VanGuard" Medium Duty	9/16"-18	All	14 oz.	8.5" (215.9mm)
0387-0011	100FC	"VanGuard" Medium Duty (Clamshell)	9/16"-18	All	14 oz.	8.5" (215.9mm)

J-28 & J-40

Victor torch handles cover the full range of welding, cutting and heating needs. Choose from patented standard models. Performance matched cutting attachments are available for each torch handle series.



J-40

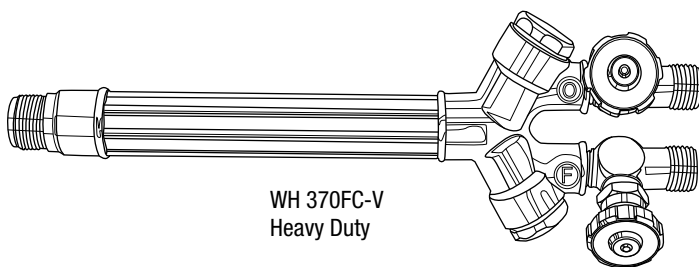


J-28

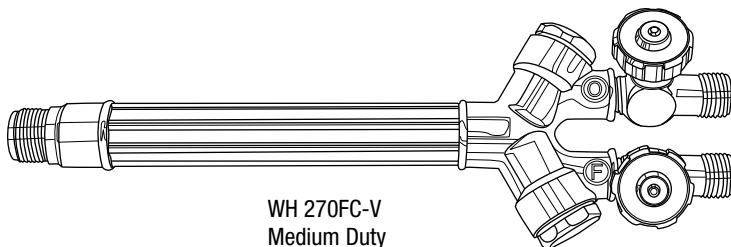
Part No.	Model No.	Description	Hose Connection	Gas	Weight	Length
0382-0006	J-40	Standard Light Duty	3/8"-24	All	5.5 oz.	3.75" (95.3mm)
0382-0127	J-28	Light Duty	3/8"-24	All	8.5 oz.	6" (152.4mm)

J-40 handle does not have check valves or flashback arrestors.  
J-28 handle includes accessory reverse flow check valves for regulator use.

## Victor CutSkill • Heavy & Medium Duty



WH 370FC-V  
Heavy Duty



WH 270FC-V  
Medium Duty

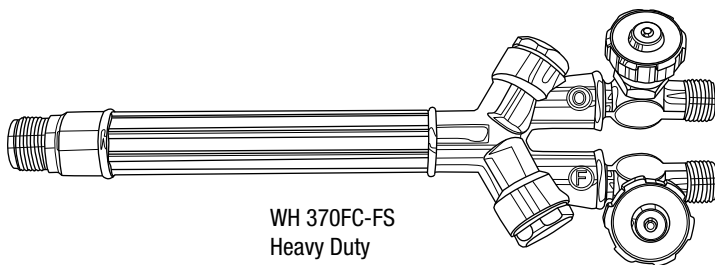
### WH 370FC-V & WH 270FC-V

- Built-in reserve flow check valves and flashback arrestors
- Tube within a tube design
- Three piece "Y" rear assembly with threaded connection
- 9/16"-18 hose connections
- Stainless steel ball valves

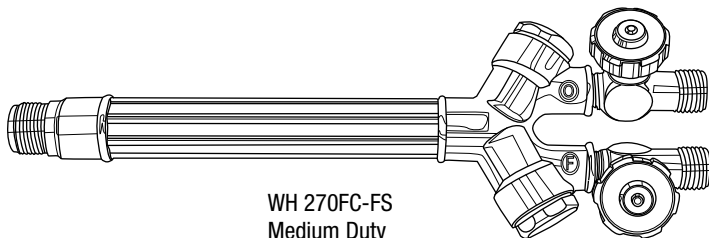
Heavy and medium duty handles for cutting attachments, welding tips and heating assemblies. Each includes built in reverse flow check valves and flashback arrestors for added operator safety.

Part No.	Model No.	Description
0387-2750	WH 370FC-V (formerly WH 36)	Heavy Duty Torch Handle. Accepts CA 370-V Cutting Attachment, Series W Welding Tips and MFA/MFN/Type55 Heating Assemblies
0387-2700	WH 270FC-V (formerly WH 26)	Medium Duty Torch Handle. Accepts CA 270-V Cutting Attachment, Series W-1 Welding Tips and MFA-1/MFN-1 Heating Assemblies

## Victor FirePower • Heavy & Medium Duty



WH 370FC-FS  
Heavy Duty



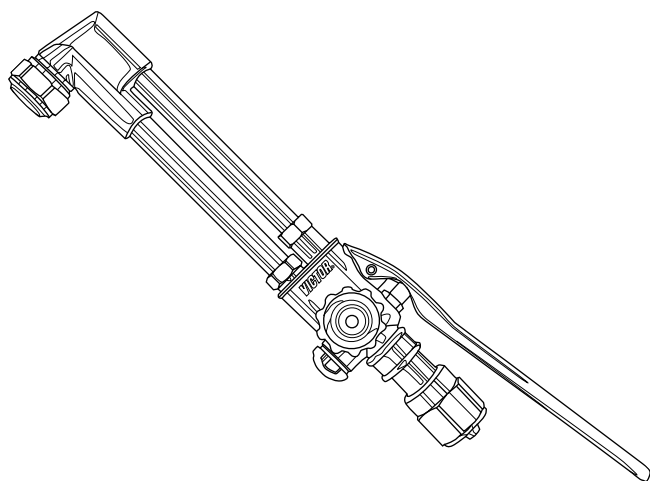
WH 270FC-FS  
Medium Duty

### WH 370FC-FS & WH 270FC-FS

- Built-in reverse flow check valves and flashback arrestors
- Victor tube within a tube design
- Three piece "Y" rear assembly with threaded connection
- 9/16"-18 hose connections
- Stainless steel ball valves

Part No.	Model No.
0382-0136	WH 370FC-FS
0382-0143	WH 270FC-FS





## CA 2460 & CA 2470

### 300 SERIES

Performance matched for each torch handle series.

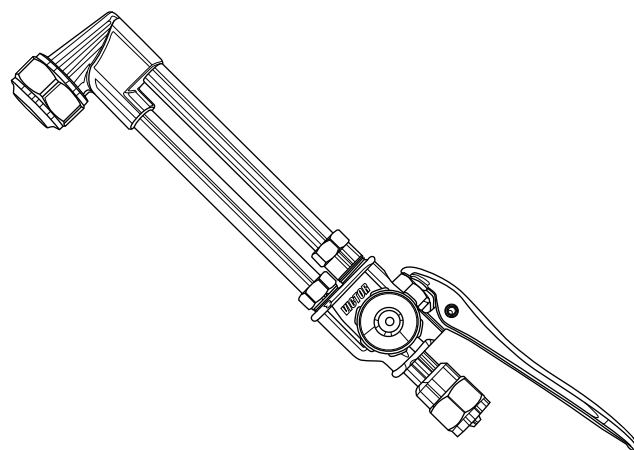
- Die-forged brass head
- Spiral mixer blends oxygen & fuel
- Smooth cutting valve (push type)
- Stainless steel tubes
- Brass coupling nut & double "O" ring tapered seal gives quick gas-tight seal without a tightening wrench
- Length 10.5" (266.7mm) - Weight 32 oz. (0.91kg)

Part No.	Model No.	Cutting Range	Tip Series	Head Angle
<b>0381-0816</b>	CA 2460	8" (203.2mm)	1	90°
<b>0387-0000</b>	CA 2460 CS	8" (203.2mm)	1	90°
<b>0381-0817</b>	CA 2461	8" (203.2mm)	1	75°
<b>0381-0818</b>	CA 2462	8" (203.2mm)	1	180°
<b>0381-0823</b>	CA 2470	7" (177.8mm)	3	90°

**CS Clamshell Pkg.**

#### Outfits with 2460 Series Cutting Attachments:

Journeyman  
Journeyman II  
Journeyman "Select"  
Contender



## CA 1350

### 100 SERIES

Performance matched for each torch handle series.

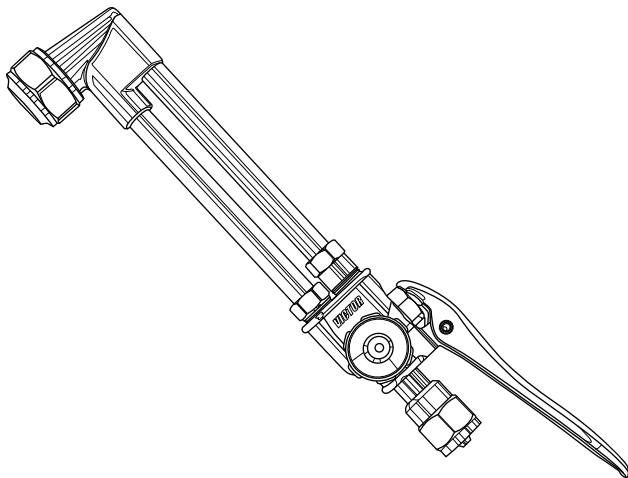
- Die-forged brass head
- Spiral mixer blends oxygen & fuel
- Smooth cutting valve (pull type)
- Stainless steel tubes
- Brass coupling nut & double "O" ring seal gives quick gas-tight seal tightening with out wrench
- Length 8" (203.2mm) - Weight 13 oz. (0.37kg)

Part No.	Model No.	Cutting Range	Tip Series	Head Angle
<b>0381-0418</b>	CA 1350	6" (152.4mm)	3	90°
<b>0387-0005</b>	CA 1350 CS	6" (152.4mm)	3	90°
<b>0381-0420</b>	CA 1351	6" (152.4mm)	3	75°
<b>0381-0421</b>	CA 1352	6" (152.4mm)	3	180°
<b>0381-0823</b>	CA 2470	7" (177.8mm)	3	90°

**CS Clamshell Pkg.**

#### Outfits with 1350 Series Cutting Attachments:

SuperRange II  
Performer  
Portable Torch Kits



## CA 1260

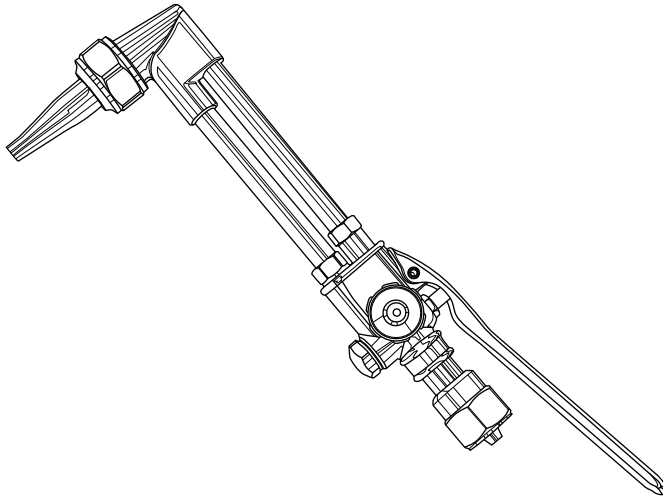
### J SERIES

*Performance matched for each torch handle series.*

- Die-forged brass head
- Spiral mixer blends oxygen & fuel
- Smooth cutting valve (pull type)
- Stainless steel tubes
- Brass coupling nut & double "O" ring seal gives quick gas-tight seal tightening without wrench
- Length 8" (203.2mm) - Weight 13 oz. (0.37kg)

Part No.	Model No.	Cutting Range	Tip Series	Head Angle
<b>0381-0162</b>	CA 1260	3" (76.2mm)	3	90°
<b>0387-0003</b>	CA 1260 CS	3" (76.2mm)	3	90°
CS Clamshell Pkg.				

## Victor CutSkill • Heavy & Medium Duty



### CA 370-V & CA 270-V

- Universal mixer
- Easy-on cutting oxygen
- Stainless steel cutting oxygen lever and ball valve

Part No.	Model No.	Cutting Range	Tip Series	Head Angle
<b>0387-2650</b>	CA 370-V (formerly CA 35)	6" (152.4mm)	1	90°
<b>0387-2600</b>	CA 270-V (formerly CA 25)	5" (127.0mm)	3	90°

Heavy and medium duty cutting attachments for use with acetylene, propane, butane, liquid air fuel gas, natural gas (2 PSI & above) and propylene. Cutting attachment accepts Victor Professional and CutSkill Victor Style Tips.

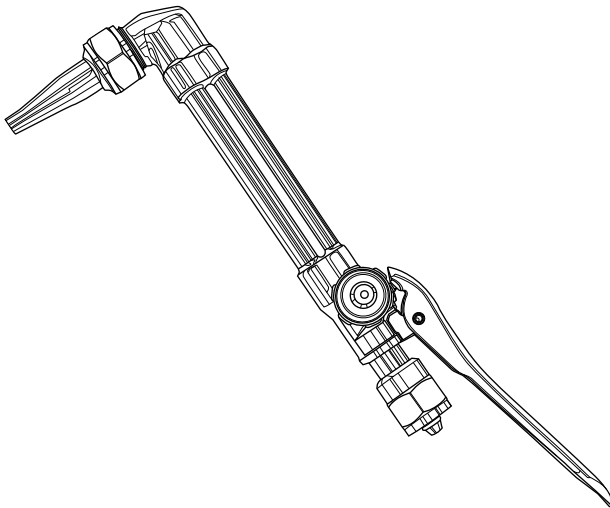
#### Outfits with 370-V Series Cutting Attachments:

CutSkill 450  
CutSkill 350

#### Outfits with 270-V Series Cutting Attachments:

CutSkill 250  
CutSkill Portable Tote

## Victor FirePower • Heavy & Medium Duty



### CA 350-FS & CA 250-FS

- Universal mixer
- Triangular tube design
- Stainless steel cutting oxygen lever and ball valve

Part No.	Model No.	Cutting Range	Tip Series	Head Angle
<b>0381-0744</b>	CA 350-FS	5" (127.0mm)	1	90°
<b>0381-0740</b>	CA 250-FS	3" (76.2mm)	3	90°

Heavy and medium duty cutting attachments for use with all fuel gases (natural gas 2 PSI and above). Proper tip required. Cutting attachment accepts Victor Professional and CutSkill Victor Style Tips.

#### Outfits with 350-FS Series Cutting Attachments:

FirePower 350

#### Outfits with 250-FS Series Cutting Attachments:

FirePower 250